

Date: Monday, 5/1/2006 3:58:48 PM  
User: Kim Johnston

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RESTRICTOR FITTING
Job Number	: 26884		
Estimate Number	: 10928		
P.O. Number	: N/A	Part Number	: D2005013
This Issue	: 5/1/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2005 REV C
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: C
		Material	: N/A
Written By	: <i>See comment below</i>	Due Date	: 6/30/2006
Checked & Approved By	: <i>06.05.02</i>	Qty:	4 Um: Each
Comment	: Est. B99.08.24 Re-format DM/EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	AN8338J	Elbow,Bulkhead-M-Flare
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Elbow,Bulkhead-M-Flare

Pick:

Qty	Part Number	Description
-----	-------------	-------------

Batch

1x AN832-8J

1

AN833-8J

Elbow

410743 (x1)

1/m 12808 x 2

2.0	D2005003	Restrictor
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Restrictor

Pick:

Qty	Part Number	Description
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Batch

1

D2005-003

Restrictor

419073

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL / MED FAB

Machine elbow P/N: AN833-8J per Dwg. D2005-013

Press fit D2005-003 restrictor in place as per Dwg. D2005-013

Note:(15° chamfer towards inside of fitting)

Stake restrictor in place using clean ballpeenhammer to tap down edge.

Polish smooth finish

Scribe P/N: D2005-013

FF 06.08.11

2

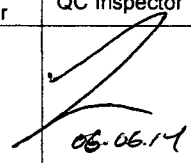
4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*06.08.14* (2)

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06-06-14	1	P.2K AN832-8J <i>permanent change</i>					 06-06-14

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 5/1/2006 3:58:49 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RESTRICTOR FITTING

Job Number: 26884

Part Number: D2005013

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST015*

*LB 06/08/14* (2)

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*DD 06/08/15*

Job Completion



*CL 06/08/15*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-08-11	3	1 part scrap. Drilled .070 too deep. 1st part.		destroy & replace No replace non left in stock.	FF 06-08-12	06-08-14		06-08-11

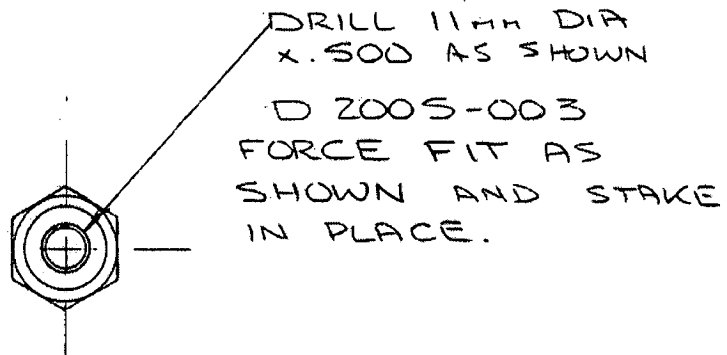
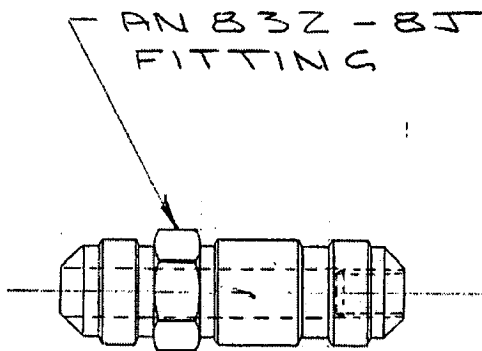
NOTE: Date & initial all entries

**DART**



DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED 	APPROVED 	DRAWING NO. DZ005-013	REV C SHEET 1 OF 1
DATE 96.04.17		TITLE RESTRICTOR B'HEAD FIT'S	SCALE
C		REDRAWN 96.04.17 BRADLEY	

**RELEASED**  
97/09/03 DS



DETAIL OF DZ005-013

SCALE 1:1

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26884